

PURPOSE

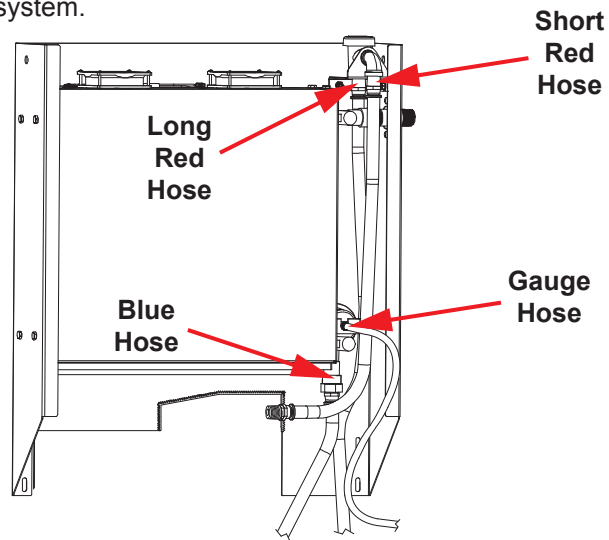
The Ventless and Energy Recovery (VER) system is shipped in separate packaging and must be installed before proceeding with machine installation.

TOOLS REQUIRED

- 7/16 Wrench
- 9/16 Wrench
- Adjustable Wrench
- Thread Tape

PREPARATION

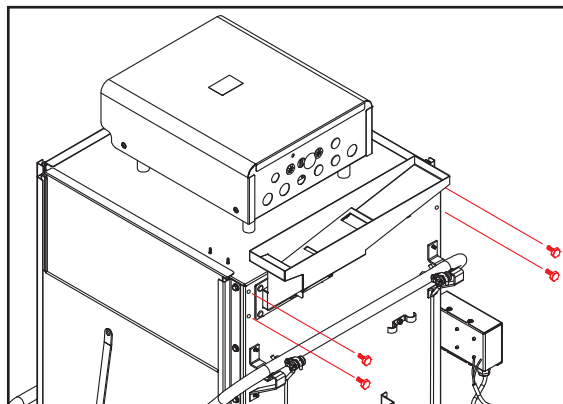
1. Remove machine and VER system from packaging.
2. Ensure hoses are connected to VER system.



PROCEDURE

1. Locate bag inside the machine with four 1/4-20 bolts. These secure VER system to the machine.

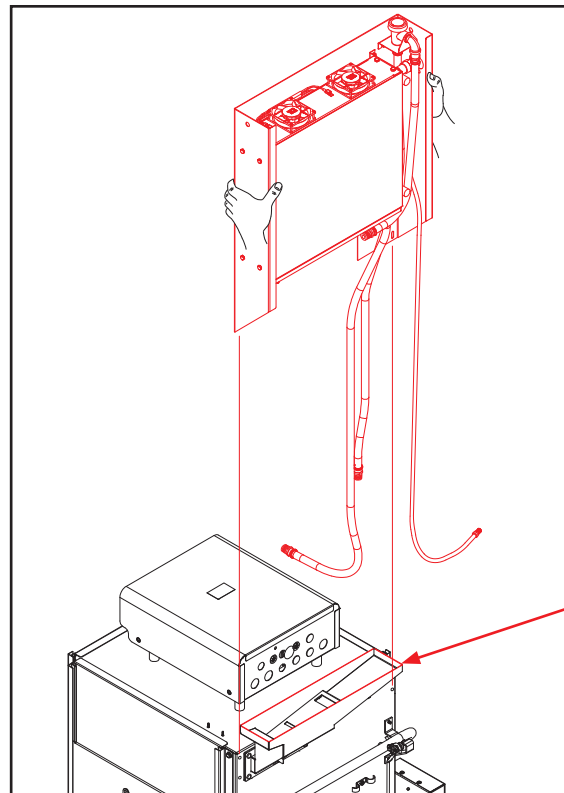
*Locate bolts in bag
inside the machine.*



2. Lift VER system up and over lower air inlet, then align and slide into lower air inlet. VER system slides inside lower air inlet at the seam.

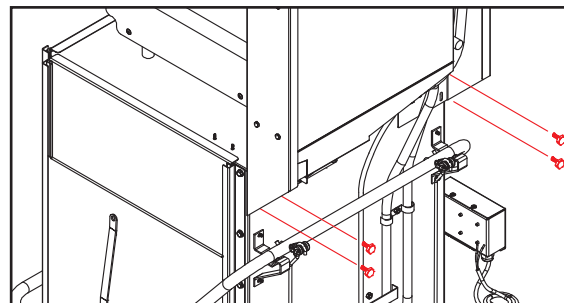


WARNING! Use proper lifting techniques or use a lifting aid.



Lower
Air
Inlet
Seam

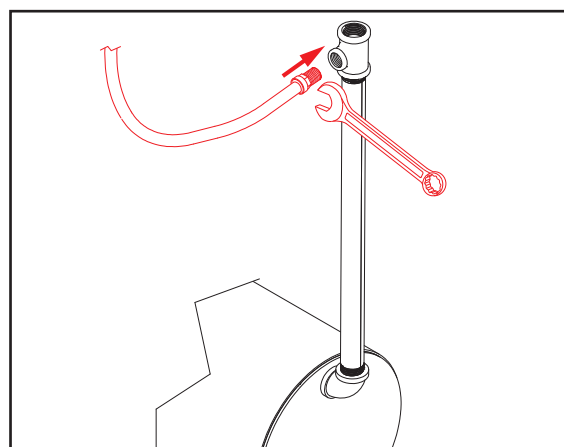
3. Install four 1/4-20 bolts located in Step 1 with 7/16 wrench.



7/16 wrench used in this step.

Bolts located in Step 1
used in this step.

4. Use 9/16 wrench to connect gauge hose to side of tee on plumbing from booster.



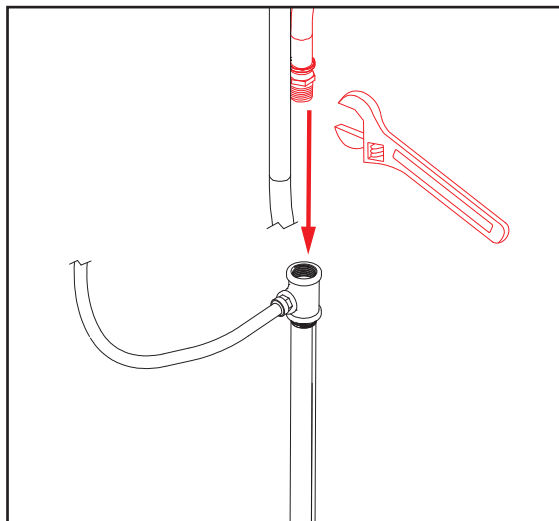
9/16 wrench used
in this step.

Apply thread tape to threads of
hose before connecting.

Hose is cut-to-length and
will only reach intended
connection point.

PROCEDURE

5. Use adjustable wrench to connect long red hose to top of tee on plumbing from booster.

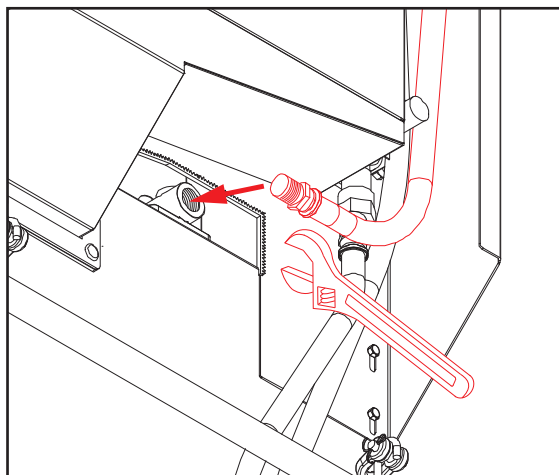


*Adjustable wrench used
in this step.*

*Apply thread tape to threads of
hose before connecting.*

*Hose is cut-to-length and
will only reach intended
connection point.*

6. Use adjustable wrench to connect short red hose to rinse injector.

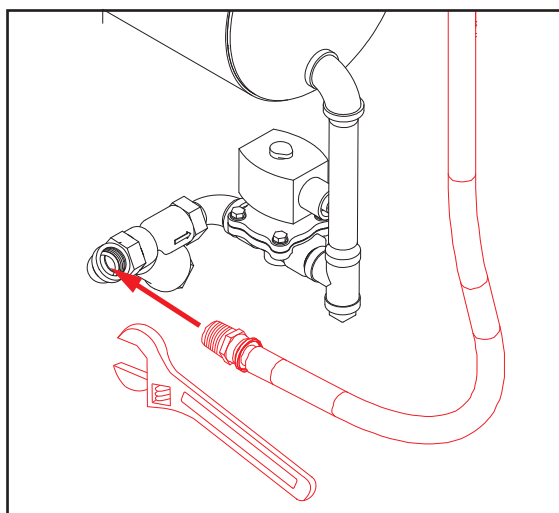


*Adjustable wrench used
in this step.*

*Apply thread tape to threads of
hose before connecting.*

*Hose is cut-to-length and
will only reach intended
connection point.*

7. Use adjustable wrench to connect blue hose to coupling on plumbing going to booster.



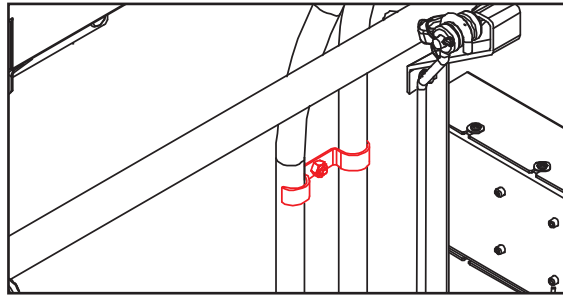
*Adjustable wrench used
in this step.*

*Apply thread tape to threads of
hose before connecting.*

*Hose is cut-to-length and
will only reach intended
connection point.*

PROCEDURE

8. Tidy hoses by sliding them under clamps.

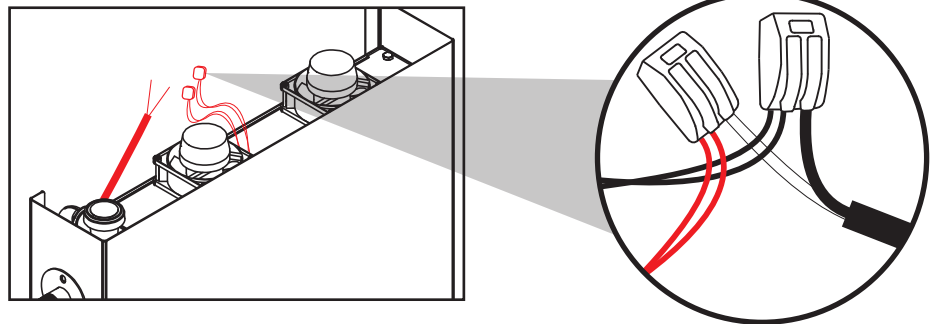


BLK wire and WHT wires are shipped disconnected on end shown, but are already connected inside control box.

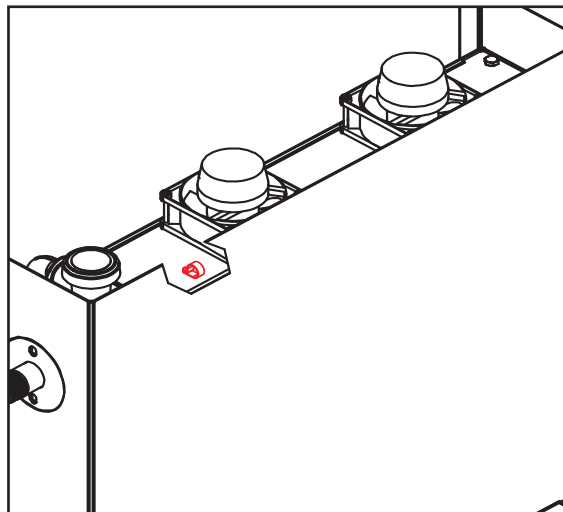


CAUTION! Fan wires must be connected to black wire and white wire before proceeding with machine installation!

9. Locate wire connectors on fan wires at top of VER system (near fans) and connect BLK wire and WHT wire from machine control box (located in black cord routed from control box). Connect BLK fan wires to connector with BLK wire (-) and RED fan wires to connector with WHT wire (+).



10. Tidy wires and lock them in place with p-clamp on top of VER system.



11. VER system is now assembled. Proceed with Step 2 of install guide that came with machine.