

## RACKSTAR I/O MODULE KIT - 06401-004-76-12



**WARNING:** This part should be installed only by qualified service personnel to reduce the risk of electric shock, serious injury, or fire. A plumbing permit and the services of a licensed plumber and electrician might be required in some areas.

Turn off the power supply and place the dishwasher disconnect (if applicable) in the off position. Lockout/tagout to prevent the power supply from being turned back on inadvertently.

**CAUTION:** Failure to install this part within the guidelines might adversely affect safety, performance, component life, and warranty coverage.

## TOOLS REQUIRED

- Phillips Screwdriver

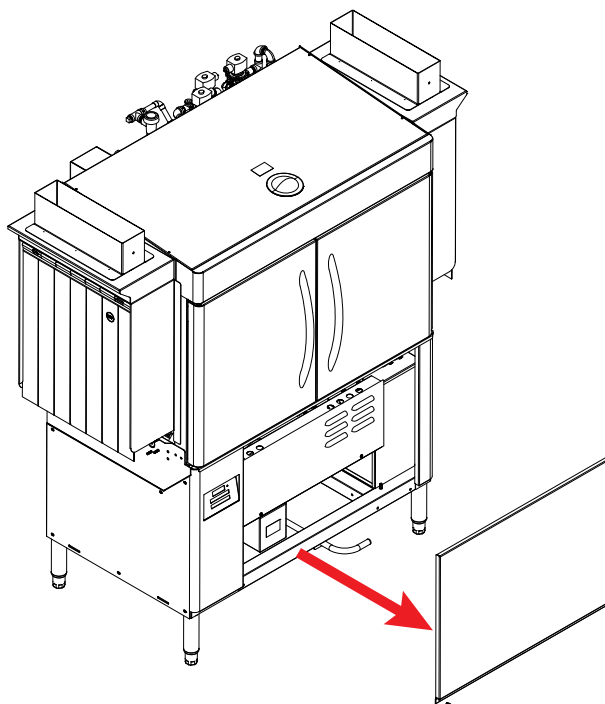
## PARTS INCLUDED

QTY	DESCRIPTION	PART NUMBER
1	I/O Module	05945-004-47-81
1	Instructions, RackStar I/O Module Replacement	07610-004-34-15

## I/O MODULE REPLACEMENT

1. Remove front panel using a phillips screwdriver.

*Phillips screwdriver  
used in this step.*



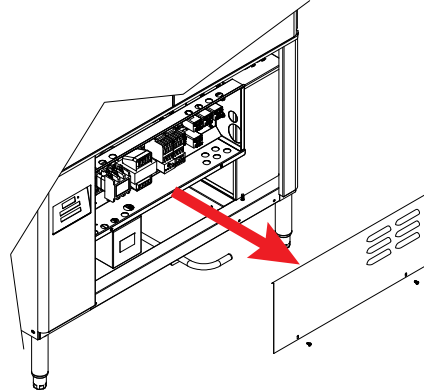
### I/O MODULE REPLACEMENT

*Phillips screwdriver used in this step.*

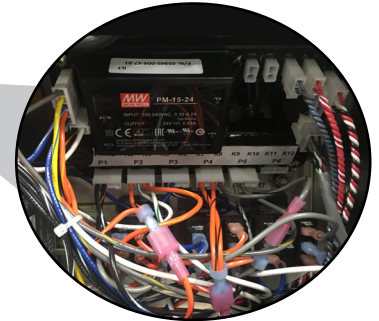
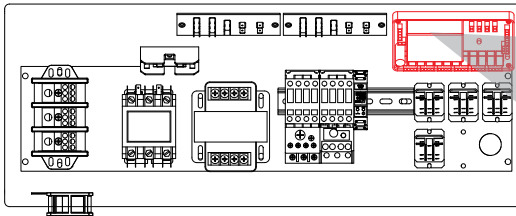


**CAUTION!** Pictures showing wires are examples. Take note/picture of actual wires on machine for reference.

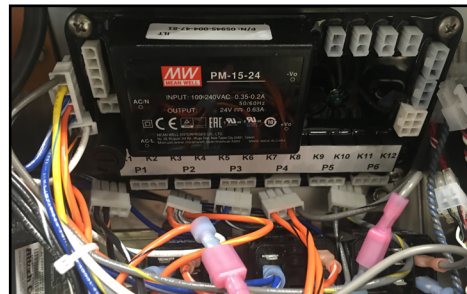
2. Remove control box panel using a phillips screwdriver.



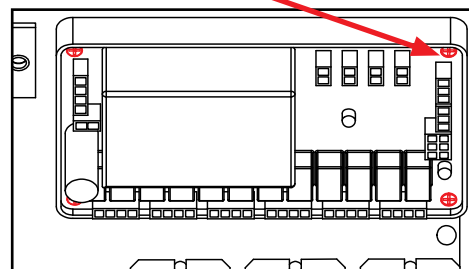
3. Locate I/O module in control box and take note/picture of how wires are connected.



4. Remove wires.



5. Remove old I/O module using phillips screwdriver.



*Phillips screwdriver used in this step.*

*I/O module from kit used in this step.*

*Phillips screwdriver used in these steps.*

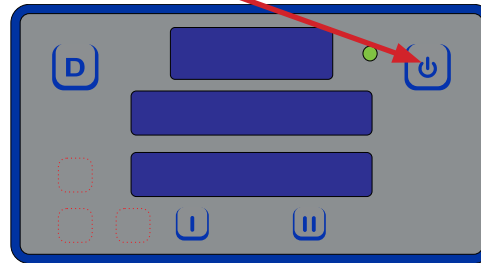
6. Place new I/O module from kit in the same place, oriented the same way, and secure using phillips screwdriver and hardware removed in last step.
7. Connect wires to new I/O module (reference note/picture taken in Step 3).
8. Replace control box panel using phillips screwdriver.
9. Replace front panel using phillips screwdriver.

### I/O MODULE REPLACEMENT

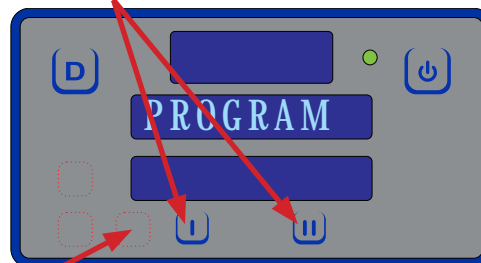
*To access programming, the machine must be on and not in cycle.*

*The programming buttons (Up-arrow, Down-arrow, and Select) are hidden on the display and are shown here as red outlines.*

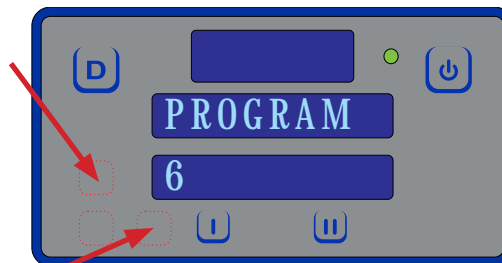
10. Restore power to machine.
11. Turn machine on by pressing Power Button.



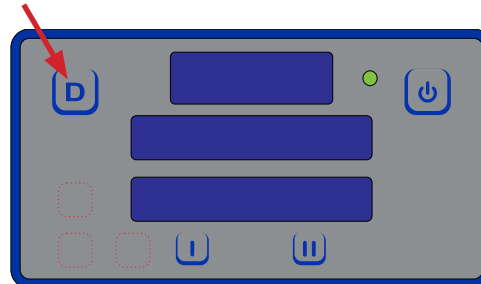
12. Press and hold I and II Buttons until "Program" starts flashing (2–3 seconds).



13. Press Select Button.
14. Use Up-arrow or Down-arrow Button to change the program number to "5" for low-temp machines or "6" for high-temp machines.



15. Press Select Button ("Program" will flash).
16. Press Deline Button to exit.



17. Machine is now ready for operation.