

EXHAUST FAN TIMER

CONVEYORS

PROGRAMMING



- Apply power (120, 208, or 240 VAC) to the A1 & A2 terminals.
- 2. Hold down the SET and ADJ buttons for at least 3 seconds.
- 3. Repeatedly press the ADJ button until the letter E appears on the left-hand side.
- 4. Press the SET button.
- 5. Press the ADJ button until the letters M S appear.
- 6. Press the SET button.
- 7. Press the ADJ button to adjust the first digit (minutes) to 1.

- 8. Press the SET button.
- 9. Press the ADJ button to adjust the second digit (tens of seconds) to 3.
- 10. Press the SET button.
- 11. Press the ADJ button to adjust the third digit (seconds) to 0.
- 12. Press the SET button.
- Press the ADJ button so there is an arrow facing downward.
- 14. Press the SET button.

TESTING

STEP	ACTION	RESULT
1.	Apply power (120, 208, or 240 VAC) to the A1 & A2 terminals.	Idle state.
2.	Make control signal connection at B1. No control signal is applied.	Remains in idle state.
3.	Apply control signal (logic high).	Relay closes (ports 15-18).
4.	Remove control signal (logic low).	Relay remains closed for 1.5 minutes.

NOTICE In Step 4, if control signal is reapplied while the relay is still closed, Step 3 will restart.