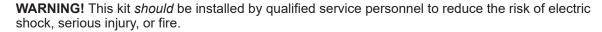


I/O MODULE REPLACEMENT

FLIGHTSTAR

I/O MODULE KIT - 06401-005-01-65







Turn off the power supply and place the dishwasher disconnect (if applicable) in the off position. Lock-out/Tag-out to prevent the power supply from being turned back on by mistake.



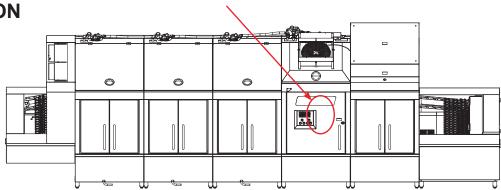
CAUTION! Failure to install this kit within the guidelines could adversely affect safety, performance, component life, and warranty coverage.

TOOLS REQUIRED

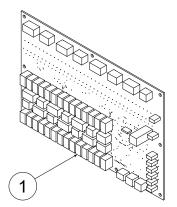
None

INSTALL LOCATION

Left-to-Right (L-R) Shown



PARTS INCLUDED



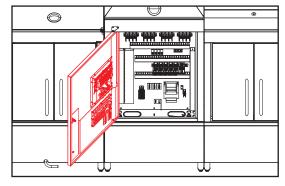
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	I/O Module	05945-004-64-57

07610-005-01-58-A 1 of 3

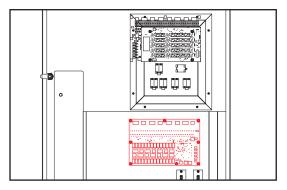
PROCEDURE

1. Open door of electrical section.

Left-to-Right (L-R) machine shown.

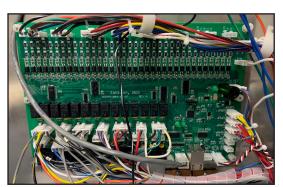


2. Locate I/O Module on door.

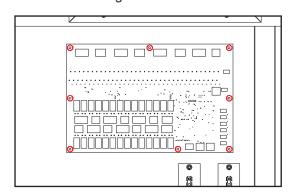


3. Take a picture of wires connected to I/O Module and disconnect wires.

This picture is an example only.

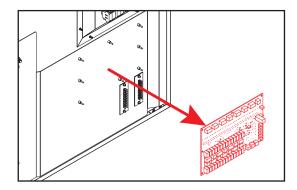


4. Remove eight hand-nuts securing I/O Module to door.



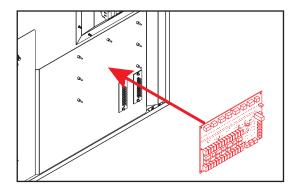
PROCEDURE

5. Remove old I/O Module.

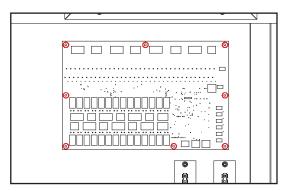


6. Replace with new I/O Module from kit.





7. Replace eight hand-nuts to secure new I/O Module to door.



8. Reconnect wiring by referencing picture taken in Step #3.





- 9. Close door.
- 10. Restore power to the machine.