

**I/O MODULE KIT - 06401-005-10-88**



**WARNING:** This part should be installed only by qualified service personnel to reduce the risk of electric shock, serious injury, or fire. A plumbing permit and the services of a licensed plumber and electrician might be required in some areas.

Turn off the power supply and place the dishwasher disconnect (if applicable) in the off position. Lockout/tagout to prevent the power supply from being turned back on inadvertently.

**CAUTION:** Failure to install this part within the guidelines might adversely affect safety, performance, component life, and warranty coverage.

**TOOLS REQUIRED**

- 7/16" Wrench
- Phillips Screwdriver

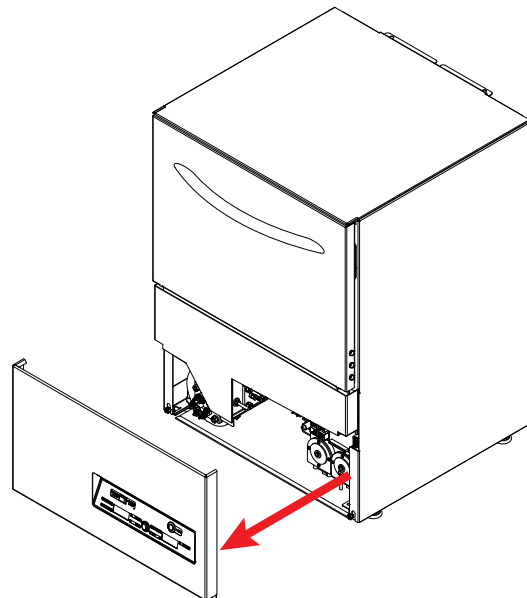
**PARTS INCLUDED**

QTY	DESCRIPTION	PART NUMBER
1	I/O Module	05945-005-07-53
1	Instructions, I/O Module Replacement	07610-005-10-89

**I/O MODULE REPLACEMENT**

1. Remove front panel using 7/16" wrench and set aside.

*7/16" wrench used in this step.*



## I/O MODULE REPLACEMENT

*Location of I/O module on control panel varies by model.*

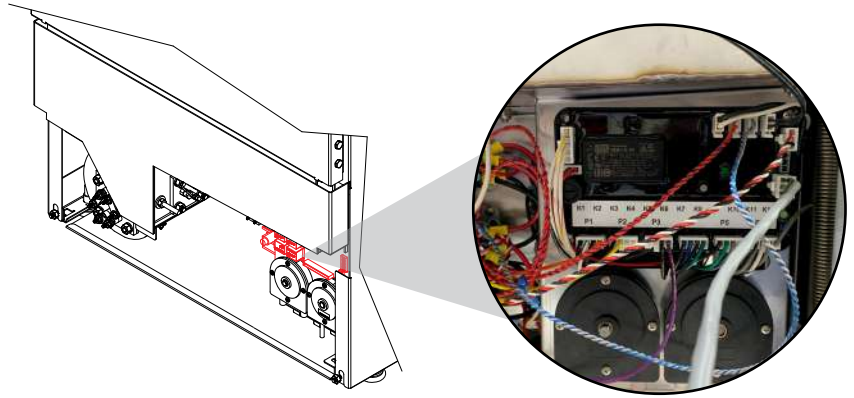


**CAUTION!** *Pictures showing wires are examples. Take note/picture of actual wires on machine for reference.*

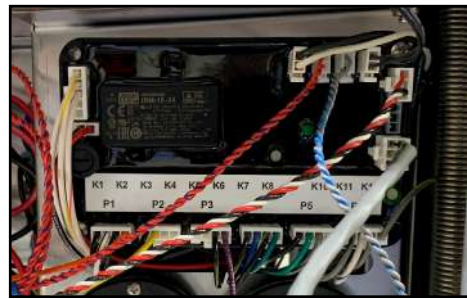
*Phillips screwdriver used in this step.*

*I/O module from kit used in this step.*

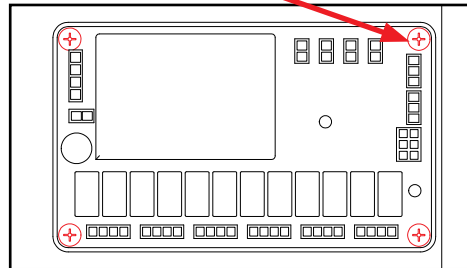
2. Locate I/O module and take note/picture of how wires are connected.



3. Remove wires.



4. Remove old I/O module using phillips screwdriver.



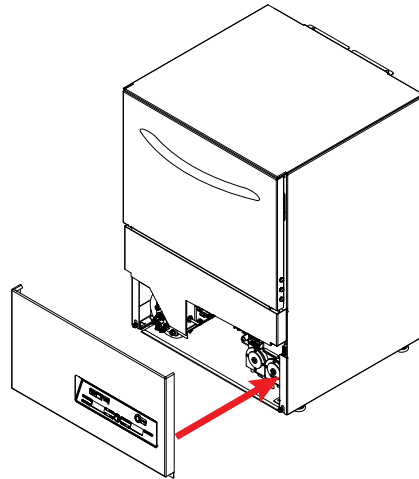
5. Place new I/O module from kit in the same place, oriented the same way, and secure using phillips screwdriver and hardware removed in last step.
6. Connect wires to new I/O module (reference note/picture taken in Step 2).



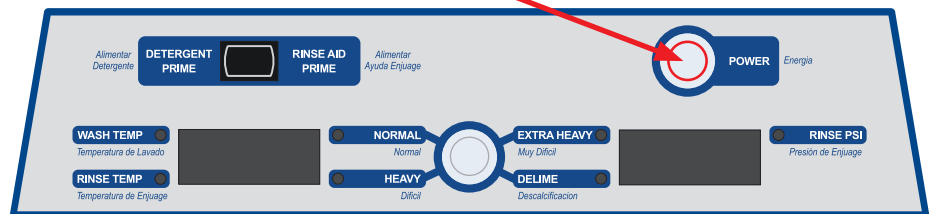
## I/O MODULE REPLACEMENT

7. Replace front panel using 7/16" wrench.

7/16" wrench used  
in this step.



8. Restore power to machine.
9. Turn machine on by pressing Power Button.



10. Machine is now ready for operation.